

INSTALLATION INSTRUCTIONS



CORKSPORT Trunk Lip

2014-2018 Mazda 3 Sedan

PART #: AXM-8-827-XX



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PAGE 1





CORKSPORT Trunk Lip 2014-2018 Mazda 3 Sedan

PRODUCT DESCRIPTION:

Thank you for purchasing a CorkSport Carbon Fiber Trunk Lip for your Mazda 3. The addition of the CS Trunk Lip gives a noticeable increase in size over the OE lip while also adding carbon fiber to your Mazda for the ultimate look. The CS Lip install requires no additional holes or modifications so installation is quick!

Please let us know your feedback of the CorkSport Trunk Lip by submitting a review at: https://corksport.com/

PRE-INSTALLATION NOTES:



These instructions were written for reference only and the use of a factory service manual is recommended.



Each carbon fiber lip is hand-built, therefore each one may have slight imperfections such as a wave in the weave, tiny bubbles, and small clear coat blemishes. If not satisfied with your product, contact us!



These instructions were written using a 2018 Mazda 3. Other years will be similar.

MATERIALS & TIME:

GENERAL INFO:







lime Est 1hr

Difficulty: 2/5

CEL

PARTS LIST:

- One (1) CorkSport Trunk

 Lin
- One (1) Roll of Adhesive
- Six (6) Hole Covers

TOOLING LIST:

- Needle Nose PliersSmall Flathead Screwdriver
- Scissors
- 10mm Socket (1/4" or 3/8")
- Ratchet (1/4" or 3/8")
- 6" Extension (1/4" & 3/8")
- Heat Gun (Optional)



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1. Removing the OEM Trunk Lip



If you do not have the OEM trunk lip, you can skip directly to the next section on page 6

- a) Open up the trunk and remove the clips circled in Figure 1a by using a flat head screwdriver to release the center of the clips.
- b) Remove the handle by using a flat head screwdriver to pry the bottom edge out as shown with the red arrow in Figure 1a.
- c) Now remove the trim piece to access the trunk lip bolts.

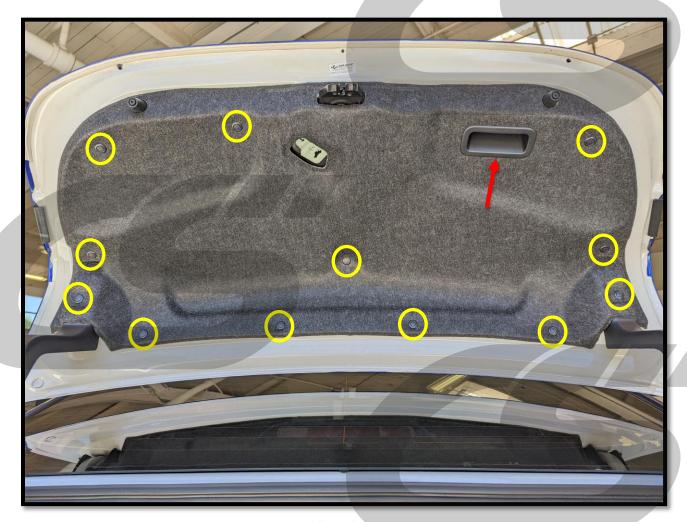


Figure 1a



1. Removing the OEM Trunk Lip (Cont.)

- d) Remove the three 10mm bolts circled in yellow in Figure 1b by using a 10mm socket and ratchet.
- e) Release the tabs on the plastic clips circled in Figure 1c that are located to the left and right of the previously removed bolts by using needle nose pliers or a small flat blade screw driver. The plastic clips will not be able to be fully removed, only released and pushed out slightly.



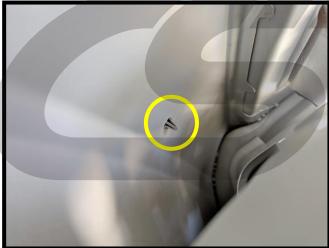


Figure 1b

Figure 1c

f) Remove the lip by pulling away from the trunk as shown in Figure 1d.



There is approximately 8in of double sided tape on the top edge of each side of the lip and is shown with red arrows in Figure 1d. This can be released easier if you use a heat gun to warm up the tape before removal.



Figure 1d



2. Applying Double Sided Tape

- a) Place a towel down on a flat surface and position the CS lip as shown in Figure 2a.
- b) Take the included double sided tape and apply it around the bottom of the lip first as shown with yellow arrows in Figure 2b. Leave the backing on the tape as it will be removed in a later step.
 - Install the double sided tape roughly 1/8" back for the edges of the lip so it is not easily visible when installed.
- c) Take the remaining double sided tape and cut it in half and apply it around the top of the lip, starting from the outside edge of the lip and working towards the middle as shown with the red arrows in Figure 2b.
 - There will be around 3in of the top edge on each side of the emblem cutout that is not covered with tape. This is intentional to provide a place for water to drain.



Figure 2a



Figure 2b



2. Applying Double Sided Tape (Cont.)

- d) Peal back the double sided tape backing 2-3in as shown in Figure 2c and route the backing to the outside of the lip.
- e) Clean off any dirt or debris on the trunk to ensure the double sided tape adheres correctly.
 - Isopropyl alcohol is recommended for cleaning the trunk where the lip will attach.
- f) Place the 6 included foam circles over the holes (if present) as seen in Figure 2d



Figure 2c

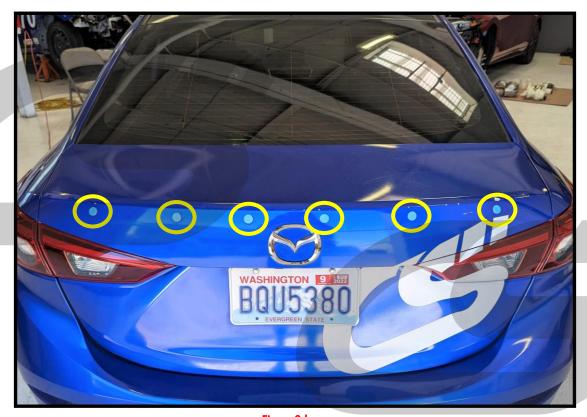


Figure 2d



3. Installing the CS Trunk Lip

- Place the CS lip on the trunk as shown in Figure 3a making sure to center the emblem in the cutout.
- Once the lip is centered, remove the red backing from the double sided tape.



Pull the red backing off slowly to reduce the chance of breaking the backing.



Make any other necessary adjustments to center the lip before continuing onto the next step.

- Push the lip to the front of the car to fully adhere the double sided tape to the back side of the trunk as seen in Figure 3b with the yellow arrows.
- Now push the front edge of the lip downwards as shown in Figure 3b with red arrows to ensure good adhesion of the lip.



Look between the lip and the trunk to make sure the double sided tape is fully adhered to the surface and no gaps are present.

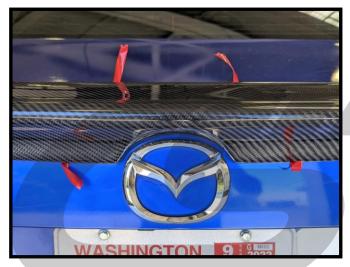


Figure 3a



Figure 3b



3. Installing the CS Trunk Lip (Cont.)

- e) Reinstall the trunk lid trim piece and clips (if removed) as shown in Figure 3c with the yellow circles along with the handle that is circled in red.
 - Before driving allow the double sided tape to cure for 24hrs making sure that it does not get wet.

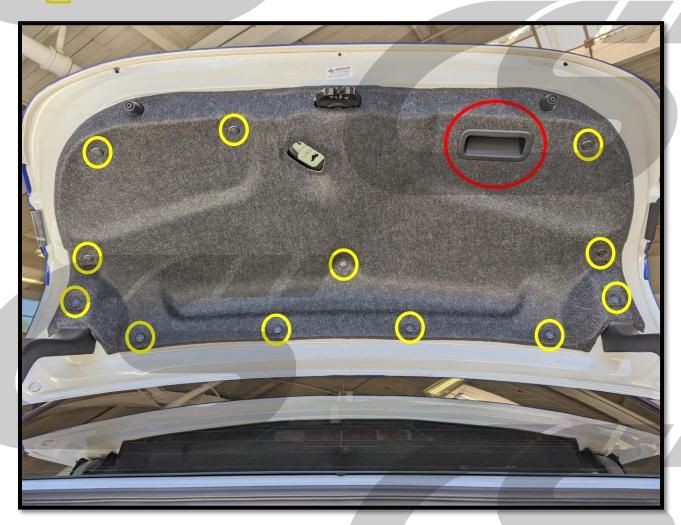


Figure 3c



This completes the installation of your CorkSport Trunk Lip. Enjoy the more aggressive look of your Mazda 3!



WHAT'S NEXT?

CorkSport 2014-2018 Mazda 3 Cat-Back Exhaust

Wake up your 2014-2018 Mazda 3 with the CorkSport 80mm Cat Back Exhaust. The next step up in volume from the existing 60.5mm CorkSport exhaust; the 80mm variant offers a great sounding, loud exhaust that doesn't ruin the daily drivability of the MZ3.

More power, better looks, and a sound that changes a boring daily driver into a fun backroads car all come in an easy to install package. Plus, the large diameter piping future-proofs your ride for upcoming CorkSport parts.



CorkSport Steering Wheel

Take hold of your driving experience with the CorkSport Performance Steering Wheel.

Add style to your Mazda interior and control to your driving with the CorkSport performance leather steering wheel. Hand stitched and wrapped around a racing grip design, the perforated genuine leather is comfortable and plush for daily commuting and spirited track driving. Designed to be a direct replacement for the OEM steering wheel, the CorkSport Performance Steering wheel takes 90 minutes for installation.

CorkSport Carbon Fiber Engine Cover

Add a custom style to the engine bay of your Mazda with the CorkSport Carbon Fiber Engine Cover. We replicated the OEM cover's shape out of carbon to give a stylish look with easy fitment. It's available in both woven and forged carbon and with four different CS badge colors so you can really decide what looks best with your build. .

